



Self-Piercing Riveter 10T DF-SPR70

High pressure SPR riveter!

The Self-Piercing Riveter 10T DF-SPR70 is part of most OEM recommended methods for joining aluminum panels together. The cold forming technique requires no heat and no pre-drilled holes. The user can manually adjust the actuator speed as well as rivet pressure according to the metal used in order to avoid panel distortion. Dent Fix's Self-Piercing Riveter is a reliable tool for riveting aluminum panels (up to 6.5mm with included rivets but up to 9mm with longer optional rivets) together with high dynamic strength. The pressure and speed controls increases accuracy and enable the rivets to be inserted without panel distortion. A pressure gauge on the unit illustrates current pressure amount for controlled operation.

APPLICATION

Automatic air powered riveter designed to perform common riveting tasks in modern body shops including self-piercing rivets and standard flow form rivets.

FEATURE & BENEFITS

- **10 TONS** - High pressure SPR capable of handling heavy duty installs.
- **PRESSURE CONTROL** - Adjustable dial with an easy to read gauge for ultimate control.
- **ARM SWIVELS 360°** - C-Arm swings around into multiple positions for maximum access flexibility.
- **ERGONOMIC HANDLE** - Comfortable operation and stability.
- **MAGNETIC DIE** - Makes rivet positioning effortless and simple.

SPECIFICATIONS

MAX PRESSURE: 10 Tons
 BODY WEIGHT: 8.8 lbs
 ARM WEIGHT: 6.6 lbs
 CYCLE TIME: 4 Seconds
 HYDRAULIC SYSTEM: Closed
 SPR DIE SETS: 3.3mm & 5.3mm
 EXTRACTION DIE SET: Yes
 FLOW FORM DIE SET: 6mm
 PUNCH DIE SET: Yes
 FLATTENING DIE SET: Yes
 CENTER PUNCH: One



CAPABILITIES



STORAGE

Rugged plastic case with foam cut out inserts to secure the equipment in a safe place.

OPTIONS



ALUMINUM REPAIR

