CONTROL MODULE CASE ASSEMBLY REPLACEMENT INSTRUCTIONS

2650-2075-77
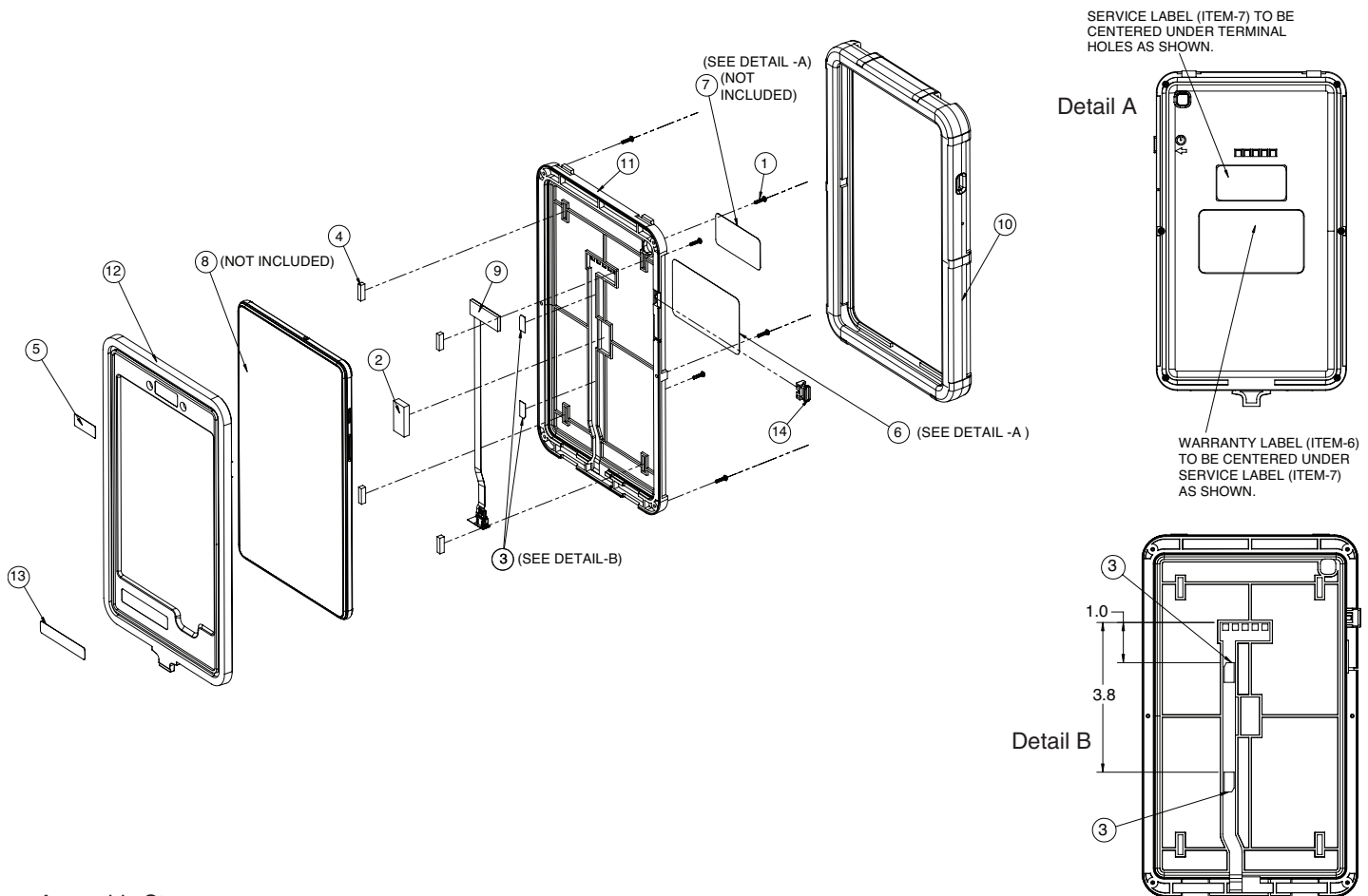
IMPORTANT — WEAR SAFETY GLASSES

ITEM NO.	DESCRIPTION	QTY.
1	SCREW, M2 x 8, PANHD,	6
2	PAD, PORON FOAM, ROHS	1
3	ADHESIVE, TAPE, DOUBLE	2
4	PAD, FOAM, ROHS	4
5	LABEL, AMP LOGO, CONTROL	1
6	LABEL, WARRANTY, LOAD	1
7	LABEL, SERIAL/SERVICE	1

ITEM NO.	DESCRIPTION	QTY.
8	TABLET, 8" W/SCREEN FILM	1
9	FLEX CIRCUIT ASSEMBLY	1
10	BUMPER, MOLDED	1
11	ENCLOSURE, BOTTOM BASE	1
12	ENCLOSURE, TOP BASE	1
13	LABEL, CUSTOMER SPECIFIC	1
14	BUTTON, MOLDED, CONTROL	1

NOTES:
1. The flexible PCB (item-9) is fragile. Bend gently when inserting into the tablet (item-8)
2. The Control Module Case Assembly Replacement Kit is only intended for use with units that are out of the Warrantee period.

SERVICE LABEL (ITEM-7) TO BE CENTERED UNDER TERMINAL HOLES AS SHOWN.

Detail A

WARRANTY LABEL (ITEM-6) TO BE CENTERED UNDER SERVICE LABEL (ITEM-7) AS SHOWN.

Detail B

1.0

3.8

Assembly Steps:
1. Stick foam pads (item-4) and pad (item-2) onto enclosure bottom (item-11) as shown.
2. Stick double sided tape (item-3) onto bottom base (item-11) as shown in Detail-B and then stick flexible PCB (item-9) onto bottom base (item-13).
3. Insert button (item-14) into the guiding location of bottom base (item-11). Plug in the USB from the flexible PCB (item-9) into the tablet (item-8) (not included). Lay tablet onto bottom base (item-11) and then place enclosure top (item-12) onto the assembly. Screw top and bottom together with screws (item-1) and torque 1.5 +/-.15 IN-LBS.
4. Install the customer label (item-13) in the recess at the bottom of the enclosure top (item-12). Gently remove the service label (item-7) (not included) from the old bottom enclosure and re-apply to the new bottom enclosure.
5. The bumper (item-10) is to be installed over the assembled enclosures (items 11 & 12.)

For Technical Assistance Call **866-883-8378**