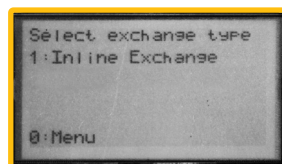


# INLINE Exchange

## CONNECTION



Connect battery cables to vehicle's battery.



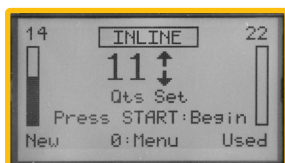
Press **1** for **Inline Exchange**





## OPERATION

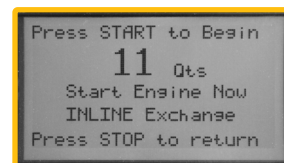


Connect appropriate adapters to vehicle's cooler line fittings.

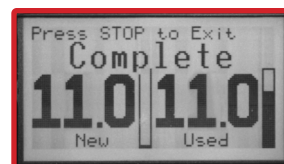
Connect red and black service hoses to quick disconnect adapters on the end of the cooler line adapters.



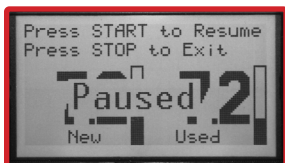
Use the arrow keys   to select the desired amount to be exchanged. Press  to proceed. Turn vehicle's **engine on**. Press  to begin the exchange.






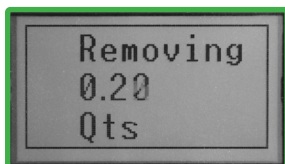
Once exchange is finished the screen will beep and display "Complete".





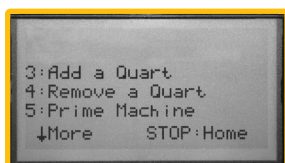
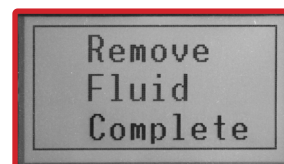
## ADDITIONAL FEATURES



If needed, while running, pressing  once will pause the machine. Press  to resume from pause, or press  a second time to cancel the exchange



Check the fluid level. Press  or  to add or remove fluid in 2/10 of a quart increments. Use **option 3** in the main menu to add a full quart and **option 4** to remove a full quart.

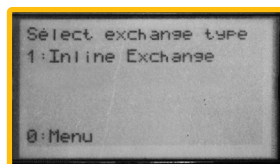


Press  to return to the main menu.

## MAIN MENU



Connect battery cables to vehicle's battery.

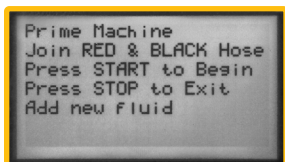
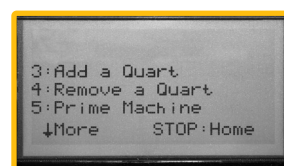


Press **0** for **Main Menu**

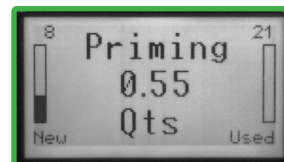
## PRIMING THE MACHINE



Make sure there is fluid in the New Fluid Tank. Connect the Red and Black service hoses together using any two mating adapters.



Press **5** **JKL**. Press **ENTER START RESUME** to begin the process.  
The unit will shut off when complete.

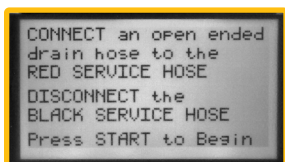
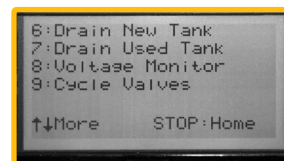


## DRAINING THE TANKS

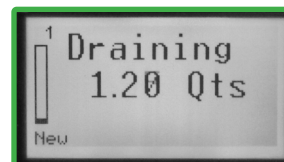


Connect any open end adapter to **red hose** and insert into appropriate disposal container. **Pull diverter valve knob OUT.**

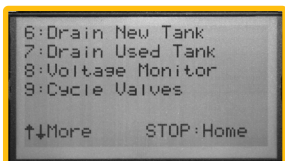
**Make sure all other hoses are disconnected!**



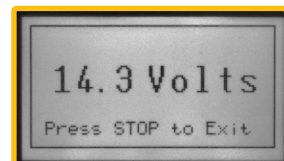
From the Main Menu, press **▼** to proceed to the next menu.  
Press **6** **MNO** to drain the **New Fluid Tank**. Press **7** **PQRS** to drain the **Used Fluid Tank**. Press **ENTER START RESUME** to begin the process.  
The unit will shut off when complete.



## VOLTAGE MONITOR




From the Main Menu, press **▼** to proceed to the next menu.  
Press **8** **TUV** to display the voltage.



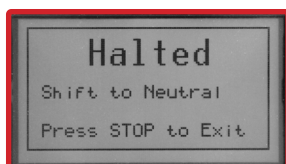
#### HALTED: REVERSE HOSES




If the exchange stops and the display reads "Reverse Hoses", push or pull the knob on the flow diverter valve to switch directions, and press .



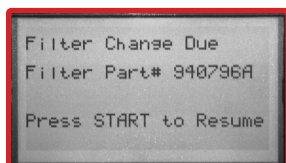
#### HALTED: SHIFT TO NEUTRAL



If the exchange stops and the display reads "Shift to Neutral", set the vehicle's parking brake, shift to Neutral, and press .



#### FILTER CHANGE DUE

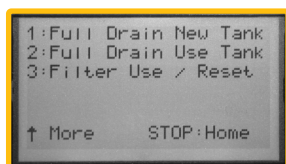



The machine will indicate when the canister filters need to be replaced. Use a standard filter band clamp tool to unscrew old filters, and replace them with new filters. Make sure new filters are on tight.



**IMPORTANT:** Machine must be primed after filter change.

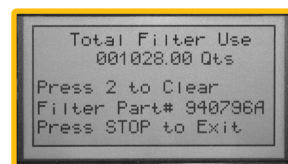


#### TOTAL FILTER USE

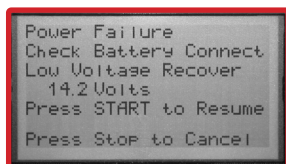


From the Main Menu, press  twice.

Press  to display the total filter use. Press  to reset.



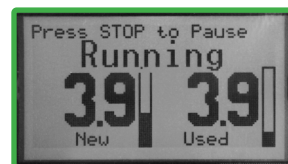
#### POWER FAILURE MEMORY



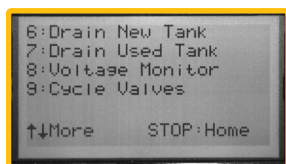
If there is a power failure during a transmission fluid exchange, the procedure can be continued seamlessly.

Simply reconnect the battery cables, and press .

The exchange will resume where it left off.



#### CYCLE VALVES



From the Main Menu, press  to proceed to the next menu.

Press  to cycle the valves.

