

MODEL 72512 FORD 6F50 TRANSMISSION SADDLE ADAPTER

This adapter can be used on the following Norco transmission jack models: 72500D, 72550A, 72450A, 72475 and 72675

INDEX NO.	DESCRIPTION	PART NO.	REQ'D NO
1	1/2 - 13 x 1" Long Hx. Hd. Bolt, Gr. 5	11104	3
2	1/2" Split Medium Lockwasher	2001	4
3	3/8 - 16 x 3/4" Long Hx. Hd. Bolt, Gr. 2	11028	4
4	3/8 Flat Washer	2072	4
5	1/2 - 13 x 1 1/4" Long Coupler Nut	1117	2
6	1/2 - 13 x 1 1/4" Long Allen Socket Set Screw	3182	4
7	1/2 - 13 Nut	1068	1
8	1/2 - 13 x 2 1/4" Long Allen Socket Set Screw	3183	1
9	1/2 - 13 Jam Nut	1094	3
10	1/2 - 13 x 1 3/4" Long Coupler Nut	1118	2
11	Screw Knob	283147	2
12	Adapter Plate Assembly	283150	1

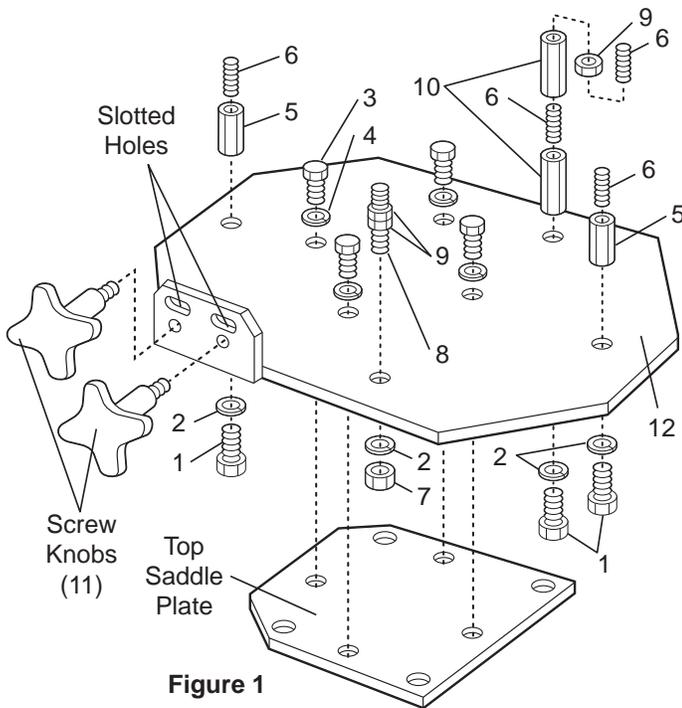


Figure 1

SETUP

1. Secure the hex riser assembly (A) to the adapter plate assembly as shown in figure one.
2. Remove the four existing containing angle ears or any adapters that are bolted to the jack's top saddle plate. Secure the adapter plate assembly (index #12) to the jack's top saddle plate as shown in figure 1 with the index #3 bolts and index #4 flat washers provided.
3. Install the index #11 screw knobs into the threaded holes in the index #12 adapter plate flange. The threads in the flange do not go all the way through and are provided for a means of storage for the index #11 screw knobs only.

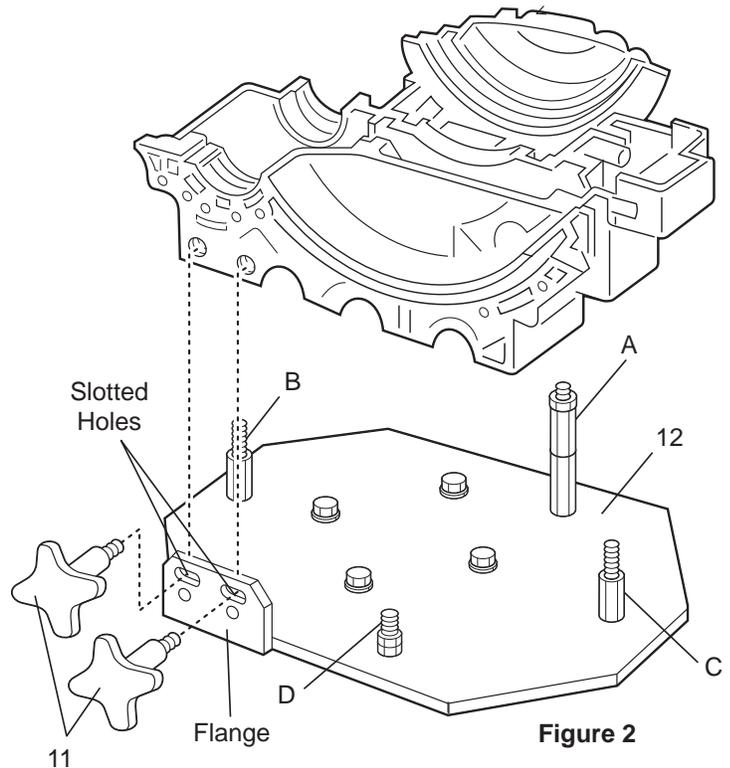


Figure 2

ADAPTER USE

1. Become familiar with the Operating Instructions in the Owner's Manual of your transmission jack before using this adapter.
2. The index #12 adapter plate assembly includes four locating points that support the transmission case. The four locating points are identified as A, B, C and D in figure 2. When pumping the jack up, make sure locating points B and C of the adapter plate are lined up with the two holes in the bottom of the transmission case and the slotted holes in the index #12 adapter plate flange are lined up with the threaded holes in the transmission case as shown in figure 2. It may be necessary to adjust the fore/aft and/or side to side tilt screws on the jack's saddle base to make sure all the locating points and slotted holes in the adapter plate flange are properly aligned with the transmission case.
3. Make sure all locating points are in contact with the bottom of the transmission case. Secure the index #12 adapter plate flange to the transmission case with the index #11 screw knobs provided. Make sure the knobs are screwed all the way into the transmission case.